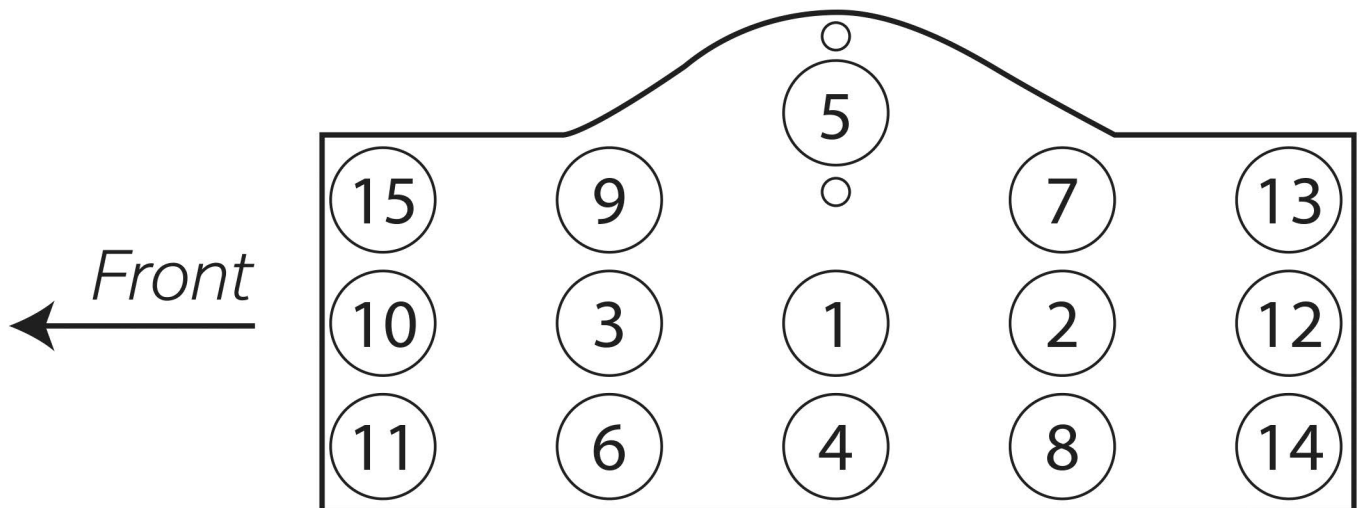


4-134 F-Head Torque Sequence



60-70 lb-ft.