



Questions?
Give us a call at 1-888-648-4923
Mon-Fri 9AM-5PM EST
or email mike@kaiserwillys.com
and we will be happy to help!

INSTRUCTIONS FOR FLYWHEEL AND CRANKSHAFT SERVICE KIT

Replace Tapered Dowel Pins with 2 Straight Dowel Bolts Attached. Assemble Flywheel to Crankshaft in Proper Relation and Assemble Straight Bolts as follows:

- 1 - Drill Thru the Tapered Holes with 35/64 Dia. Drill.**
- 2 - Ream with Straight .5625 Dia. Reamer.**
- 3 - Assemble the Straight Dowel Bolts.**